Product Overview









Abrasives

Blasting

Painting

Inspection



Abrasive Blast Machine

Blastline India offers a wide range of portable blasting machines that are designed to cope with all types of outdoor blasting environments. Tried and tested throughout the world, our range of blast machines combines rugged efficient operation with maximum site safety.



BL-1080

Ideal for remedial work, glass etching and general maintenance where easy mobility is required.

Blast time of approx 10-15 minutes. Abrasive Capacity: 38kg*

Specification

Capacity: 20 ltr Height: 711 mm Diameter: 254 mm



BL-14160

Ideal for small to medium contractors where mobility yet high production is required.

Blast time of approx 25-30 Minutes.

Abrasive Capacity: 95kg* **Specification**

Capacity: 50 ltr Height: 1061 mm Diameter: 357 mm



BL-20300

Ideal for medium contractors. Blast time of approx 35-40 minutes Abrasive Capacity: 190kg*

Specification

Capacity: 100 ltr Height: 1061 mm Diameter: 508 mm



BL-24650

Ideal for professional contractors in shipyards, oil refineries, gas and heavy fabrication industries.

Blast time of approx 45-50 minutes. Abrasive Capacity: 380kg*

Specification

Capacity : 100 ltr Height : 1061 mm Diameter : 508 mm



BL-24800

Ideal for continuous production, maximum output, minimum downtime between abrasive refilling. Blast time of approx 60-75 minutes. Abrasive Capacity: 570kg*

Specification

Capacity: 300 ltr Height: 1575 mm Diameter: 610 mm



BL-500

Ideal for industrial use in blast rooms or other applications requiring a large volume of abrasive consumption. Abrasive Capacity: 950kg*

Specification

Capacity: 300 ltr Height: 1575 mm Diameter: 610 mm



Abrasive Metering Valves

We offer a range of abrasive valves to cater to all types of abrasive media.



Flat Sand Valve



Grit Valve



Micro Valve



Thompson Valve

Remote Control Valve

Automatic blast machines come equipped with a pneumatic remote control system consisting of a deadman handle and twinline hose for remote activation/deactivation of the blast machine from a distance.



Blast Abrasives



Copper Slag



Glass Grit



Steel Shot



Steel Grit



Aliminium Oxide



Glass Beads

Blast System Package



- Nozzle No: 5 Long Venturi Blast Nozzle
- 20m Heavy Duty Blast Hose (1 1/4" I.D.) coupled with Nylon Nozzle Holder and Blast Hose Coupling
- 3 Air Supplied Helmet with Air Control Valve
- 20m coupled Breathing Air Hose (3/8")
- Breathing Air Filter
- 6 20m coupled Twinline Remote Control Hose
- Deadman Handle
- Leather Blast Suit
- Pair of Leather Gloves
- Safety Clips (R Clips)
- Whip Check Safety Cables

Blast System Setup



Hose & Couplings



Blast Hose

Blastline supplies its own brand of long-lasting heavy-duty blast hose that is exceptionally tough and abrasion resistant. It is manufactured with anti-static rubber, granting a complete discharge of static electricity.



Heavy Duty Air Hose

A general purpose air hose mandrel built and engineered for medium to heavy-duty applications. It's strong yet flexible construction guarantees easy handling and durability.

Couplings (2-lug)





Hose End

Male End (NPT)

Crowfoot Couplings (4-lug)



Malleable Iron Hose End (Plated)



Malleable Iron Male End-NPT

Interlocking Clamps







Heavy Duty 2-Bolt Type



Heavy Duty 4-Bolt Type

Air Receiver - ASME/Non-ASME

Blastline offers a range of compressed air receivers, designed to act as a buffer and storage medium between the compressor and the consumption system. Available in standard sizes and volumes or custom-made.



100L

Specification

Diameter : 508 mm Height : 946 mm Weight : 90 kg No of Outlet : 4

Safe Working Pressure : 1.03 Mpa (150 PSI)
Hydrostatic Test Pressure : 1.724 Mpa (250 PSI)
Fabrication Standard : ASME SEC. VIII DIV.1



250L

Specification

Diameter : 508 mm Height : 1556 mm Weight : 131 kg No of Outlet : 3

Safe Working Pressure : 1.379 Mpa (200 PSI) Hydrostatic Test Pressure : 1.793 Mpa (260 PSI) Fabrication Standard : ASME SEC. VIII DIV.1



1000L

Specification

Diameter : 912 mm Height : 2190 mm Weight : 300 kg No of Outlet : 6

No of Outlet : 6 Safe Working Pressure Hydrostatic Test Pressure Fabrication Standard

: 1.0 Mpa (145 PSI) : 1.5 Mpa (218 PSI) : ASME SEC. VIII DIV.1



The American Society of Mechanical Engineers (ASME) Certification Mark, which is regarded as the hallmark of acceptance and certification.

The U-Stamp indicates that the stamped item(s) conform to the ASME Boiler and Pressure Vessel Code (BPVC).



Air Cooled Aftercooler

This equipment is a heat exchanger to cool the compressed air discharged from an air compressor with atmospheric air. A sufficient capacity Aftercooler can remove upto 80% of the moisture present in the compressed air.

Air Compressor Horsepowe	Internal Airflow Maximum CFM	Model Number
50-75 HP	539	BL-450
100-125 HP	785	BL-600
150-200 HP	1569	BL-1000
225-350 HP	2300	BL-1600



Ventilation Systems

Used to ventilate explosive and hazardous vapors or fumes safely for tanks, vessels, and other confined areas.



Venturi Blower

- Can be used as a blower/exhauster
- No moving parts
- Operates on compressed air or steam
- Accepts flexible duct on diffuser end
- Induction ratios upto 40:1

Venturi Blower Specifications

Model	Overall Length	Diameter Base	Diameter Horn Top		Bolt Circle Diameter	Base Slot Diameter
BL1200	30.75"	7.13"	7.38"	1/2"	6.75"	0.4"
BL2900	44.25"	11.5"	12.0"	1"	10.75"	0.4"
BL4100	45.75"	14.25"	14.25"	1"	16.38"	0.75"



Pneumatic Jet Fan

- Can be used as a blower/exhauster
- Available in 20" and 24"
- Rated operating pressure 40-110 PSI
- Fan Blades are precision balanced

Electric Blower & Ducting





Electric Blower

Ventilation Ducting

Airless Paint Spray Machine



Graco King

The Graco King pneumatic airless sprayers are the most powerful machines for protective coatings.

- High-quality, high-volume, high-pressure.
- MaxLife pump durable and long lasting
- Multi-gun capabilities
- Simple maintenance
- Less pulsation



Graco Mark IV Electric Sprayer

- The most reliable pump
- Self-cleaning Vibra-Seal Technology
- Optimized fluid passageways for the heaviest coatings
- High-velocity fluid flow delivered with 60% higher motor speed
- Withstands tough jobsite





Graco Inc. has been a leading provider of premium pumps and spray equipment for fluid handling in the construction, manufacturing, processing and maintenance industries.



Graco 490PC Prostand Electric Sprayer

- Compact and light-weight
- Faster cleaning with the Quik-Access intake valve
- Measure sprayer gallons, hours and pressure
- Pump swaps in minutes no tools, pins or parts to lose

Painting Gun



Graco **XTR 7+** Rated at 7250 psi (500 bar, 50 MPa). Designed to conquer the toughest protective coating.



Graco Silver Plus Gun Rated at 5000 psi (345 bar, 34.5 MPa) This is the preferred gun for high-pressure applications.



Graco Contractor PC

Rated at 3600 psi (248 bar, 24.8 MPa) The lightest, most comfortable gun ever built.

Accessories













Throat Seal Liquid

Airless Paint Spray Hose



Airless Paint Spray Hose 3300 PSI - 6000 PSI

I.D. Inch	1/4"	3/8"	1/2"	3/4"
I.D. mm——	6.6	9.9	13.1	19.0

Medium pressure thermoplastic hoses comprising of a single braided steel wire braid providing excellent flexibility with small bending radius.



Airless Paint Spray Hose 7250 PSI - 8000 PSI

I.D. Inch	1/4"	3/8"	1/2"	3/4"
I.D. mm	6.6	9.9	13.1	19.0

High pressure thermoplastic hoses comprising of 1 aramid + 1 steel braid, ensuring strength without compromising

Testing Instruments

DeFelskoInspection Instruments

New PosiTector Gage Body

- Larger color touchscreen
- Impact resistant body
- Redesigned keyboard and User Interface
- Weatherproof, dustproof and water-resistant





Universal Body accepts all PosiTector Probes



PosiTector RTR Replica Tape Reader



PosiTector'SPG Surface Profile Gage



PosiTector SST Soluble Salt Tester



PosiTector DPM Dew Point Meter



PosiTector 6000 Coating Thickness Gage



PosiTector UTG Ultrasonic Thickness Gage



Ultrasonic Coating Thickness Gage



Shore Hardness Durometer

Bristle Blaster

An innovative surface preparation and maintenance solution that removes corrosion and generates anchor profile. This hand held power tool is ideal for spot repairs and touch-up work.





The bristle tips strike the surface, with kinetic energy, resulting in both corrosion removal and micro-indenation in the surface.

Advantages

- Removes corrosion, coatings, mill scale without removing healthy material.
- Abrasive-free process no additional waste production.
- Visual cleanliness achieved by grit blasting (SA 2 1/2" near white metal).
- Generates anchor profile ranging from 2.5 to 3.3 mil.
- ATEX approval for Zone 1 for Bristle Blaster Pneumatic.
- No need for containment, no reprocessing or disposal of used grit

Bristle Blaster **Pneumatic**



Bristle Blaster **Electric**



Bristle Blaster Electric Double



Double the Power

- Treats 3m2/hr per belt per operator
- Conatins a safety switch and rope access ability
- No vibration or jumping-reducing operating





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