

Manual Blast Machine with Flat Sand Valve

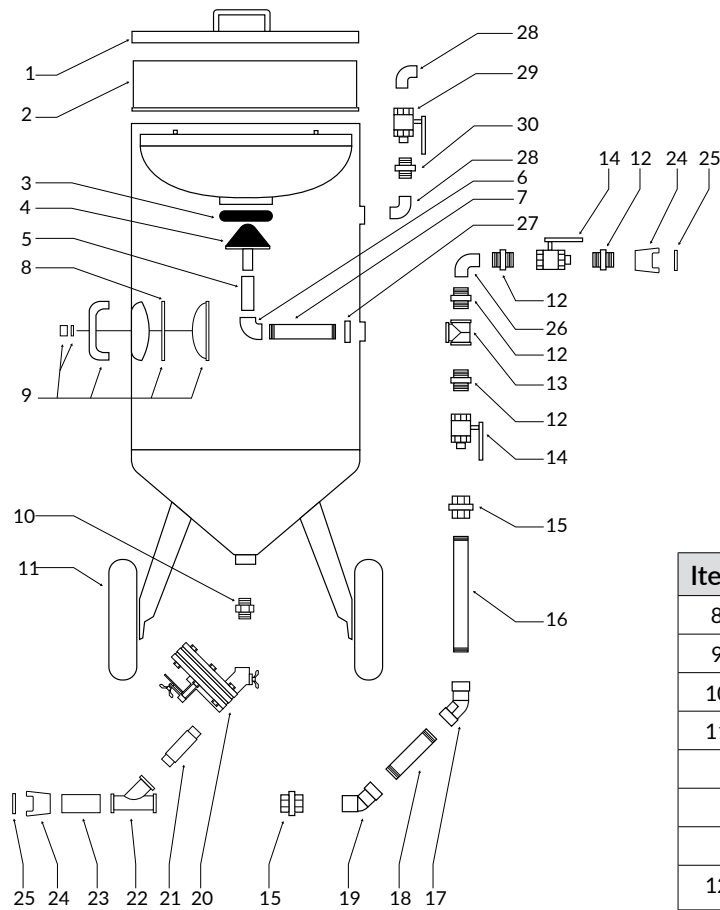


Figure: 5

Table 6

Item	Part no.	Description	Qty
8	BL14108	Inspection Door Gasket	1
9	BL14109	Inspection Door Assembly	1
10	BL14110	Hex nipple 1 1/4" rubber lined	1
11	BL14111	Wheel for BL-14160 (50L)	2
	BL14111	Wheel for BL-20300 (100L)	2
	BL24111	Wheel for BL-24650 (200L)	2
	BL24111	Wheel for BL-24800 (300L)	2
12	BL14112	Hex Nipple 1 1/4" - MM	4
13	BL14113	Threaded equal Tee 1 1/4" - FFF	1
14	BL14114	Ball Valve 1 1/4"	2
15	BL14115	Threaded Union 1 1/4", Flat Seat - MF	2
16	BL14116	Pipe 1 1/4" for BL-14160 (50L)	1
	BL20116	Pipe 1 1/4" for BL-20300 (100L)	1
	BL24116	Pipe 1 1/4" for BL-24650 (200L)	1
	BL25116	Pipe 1 1/4" for BL-24800 (300L)	1
17	BL14117	450 Threaded Elbow 1 1/4" (Long Radius) - FF	1
18	BL14118	Pipe 1 1/4" for BL-14160 (50L)	1
	BL20118	Pipe 1 1/4" for BL-20300 (100L)	1
	BL24118	Pipe 1 1/4" for BL-24650 (200L)	1
	BL25118	Pipe 1 1/4" for BL-24800 (300L)	1
19	BL14119	450 Threaded Elbow 1 1/4" (Long Radius) - MF	1
20	BLSV60	Flat Sand Valve 1 1/4"	1
21	BL14121	Pipe 1 1/4" x 100mm, rubber lined	1
22	BL14122	450 Threaded Lateral Tee 1 1/4", Rubber lined (Y branch)	1
23	BL14123	Pipe nipple 1 1/4", rubber lined	1
24	BL14124	4 Jaw Coupling 1 1/4"	2
25	BL14125	CQG Rubber coupling gasket	2
26	BL14126	900 Threaded Street Elbow 1 1/4" - MF	1
27	BL14127	Check Nut 1 1/4"	1
28	BL14128	900 Threaded Street Elbow 3/4" - MF	2
29	BL14129	Hex nipple 3/4" - MM	1
30	BL14130	Ball valve 3/4"	1

Parts List - Blast Machine (Manual)

Item	Part no.	Description	Qty
1	BL14101	Cover for BL-14160 (50L)	1
	BL20101	Cover for BL-20300 (100L)	1
	BL24101	Cover for BL-24650 (200L)	1
	BL25101	Cover for BL-24800 (300L)	1
2	BL14102	Screen for BL-14160 (50L)	1
	BL20102	Screen for BL-20300 (100L)	1
	BL24102	Screen for BL-24650 (200L)	1
	BL25102	Screen for BL-24800 (300L)	1
3	BL14103	Pop-up Valve O ring (OR-1)	1
4	BL14104	Pop-up Valve	1
		Shaft	1
5	BL14105	Inner Pipe 1" for BL-14160(50L)	1
	BL20105	Inner Pipe 1" for BL-20300(100L)	1
	BL24105	Inner Pipe 1" for BL-24650(200L)	1
	BL25105	Inner Pipe 1" for BL-24800(300L)	1
6	BL14106	900 Threaded Elbow 1 1/4" x 1" - FF	1
7	BL14107	Inner Pipe 1 1/4" for BL-14160(50L)	1
		Inner Pipe 1 1/4" for BL-20300(100L)	1
		Inner Pipe 1 1/4" for BL-24650(200L)	1
		Inner Pipe 1 1/4" for BL-24800(300L)	1

Automatic Blast Machine with Flat Sand Valve

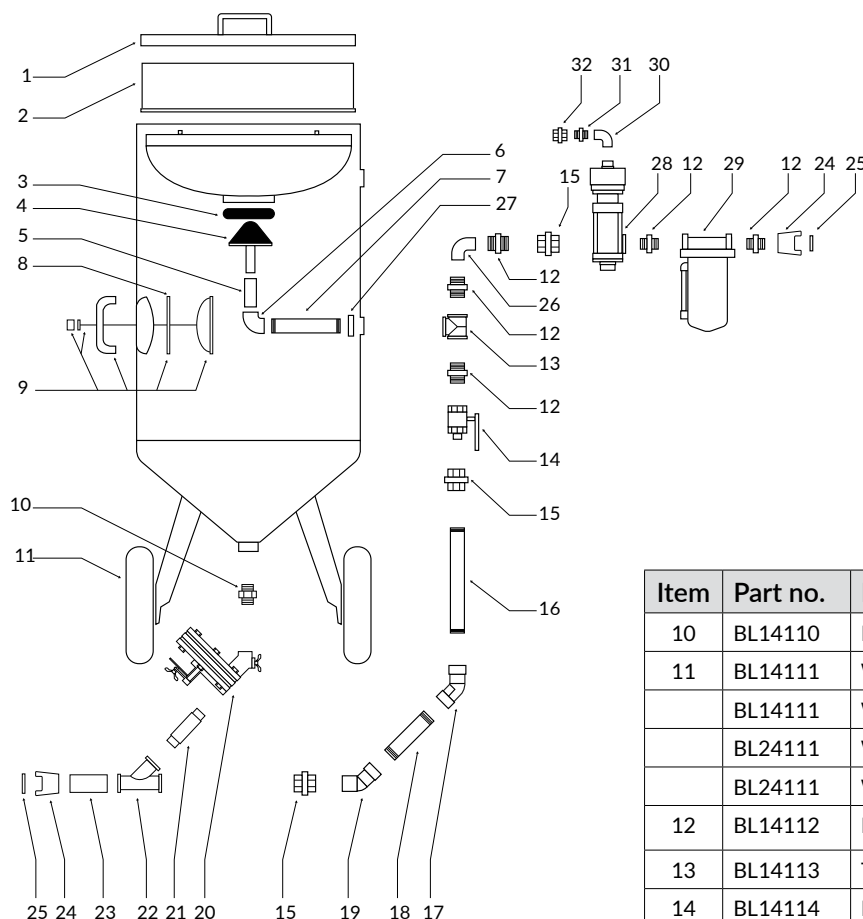


Figure: 6

Table 7

Item	Part no.	Description	Qty
10	BL14110	Hex nipple 1 1/4" rubber lined	1
11	BL14111	Wheel for BL-14160 (50L)	2
	BL14111	Wheel for BL-20300 (100L)	2
	BL24111	Wheel for BL-24650 (200L)	2
	BL24111	Wheel for BL-24800 (300L)	2
12	BL14112	Hex Nipple 1 1/4" - MM	5
13	BL14113	Threaded equal Tee 1 1/4" - FFF	1
14	BL14114	Ball Valve 1 1/4"	1
15	BL14115	Threaded Union 1 1/4", Flat Seat -MF	3
16	BL14116	Pipe 1 1/4" for BL-14160 (50L)	1
	BL20116	Pipe 1 1/4" for BL-20300 (100L)	1
	BL24116	Pipe 1 1/4" for BL-24650 (200L)	1
	BL25116	Pipe 1 1/4" for BL-24800 (300L)	1
17	BL14117	450 Threaded Elbow 1 1/4" (Long Radius) - FF	1
18	BL14118	Pipe 1 1/4" for BL-14160 (50L)	1
	BL20118	Pipe 1 1/4" for BL-20300 (50L)	1
	BL24118	Pipe 1 1/4" for BL-24650 (50L)	1
	BL25118	Pipe 1 1/4" for BL-24800 (50L)	1
19	BL14119	450 Threaded Elbow 1 1/4" (Long Radius) - MF	1
20	BLSV60	Flat Sand Valve 1 1/4"	1
21	BL14121	Pipe 1 1/4" x 100mm, rubber lined	1
22	BL14122	450 Threaded Lateral Tee 1 1/4", Rubber lined (Y branch)	1
23	BL14123	Pipe nipple 1 1/4" - rubber lined	1
24	BL14124	4 Jaw Coupling 1 1/4"	2
25	BL14125	CQG Rubber coupling gasket	2
26	BL14126	900 Threaded Street Elbow 1 1/4" - FF	1
27	BL14127	Check Nut 1 1/4"	1
28	BLRC90	Remote Control Valve - 1 1/4"	1
29	BLMS50	Moisture Seperator - 1 1/4"	1
30	BL14130	Elbow 3/4" end types - FF	1
31	BL14131	Hex Nipple 3/4" - end types - MM	1
32	BL14132	Union 3/4" - MF	1

Parts List - Blast Machine (Automatic)			
Item	Part no.	Description	Qty
1	BL14101	Cover for BL-14160 (50L)	1
	BL20101	Cover for BL-20300 (100L)	1
	BL24101	Cover for BL-24650 (200L)	1
	BL25101	Cover for BL-24800 (300L)	1
2	BL14102	Screen for BL-14160 (50L)	1
	BL20102	Screen for BL-20300 (100L)	1
	BL24102	Screen for BL-24650 (200L)	1
	BL25102	Screen for BL-24800 (300L)	1
3	BL14103	Pop-up Valve O ring (OR-1)	1
4	BL14104	Pop-up Valve	1
		Shaft	1
5	BL14105	Inner Pipe 1" for BL-14160(50L)	1
	BL20105	Inner Pipe 1" for BL-20300(100L)	1
	BL24105	Inner Pipe 1" for BL-24650(200L)	1
	BL25105	Inner Pipe 1" for BL-24800(300L)	1
6	BL14106	900 Threaded Elbow 1 1/4" x 1" - FF	1
7	BL14107	Inner Pipe 1 1/4" for BL-14160(50L)	1
		Inner Pipe 1 1/4" for BL-20300(100L)	1
		Inner Pipe 1 1/4" for BL-24650(200L)	1
		Inner Pipe 1 1/4" for BL-24800(300L)	1
8	BL14108	Inspection Door Gasket	1
9	BL14109	Inspection Door Assembly	1